

618 SERIES STACKING SLIDING DOORS

Loose Components

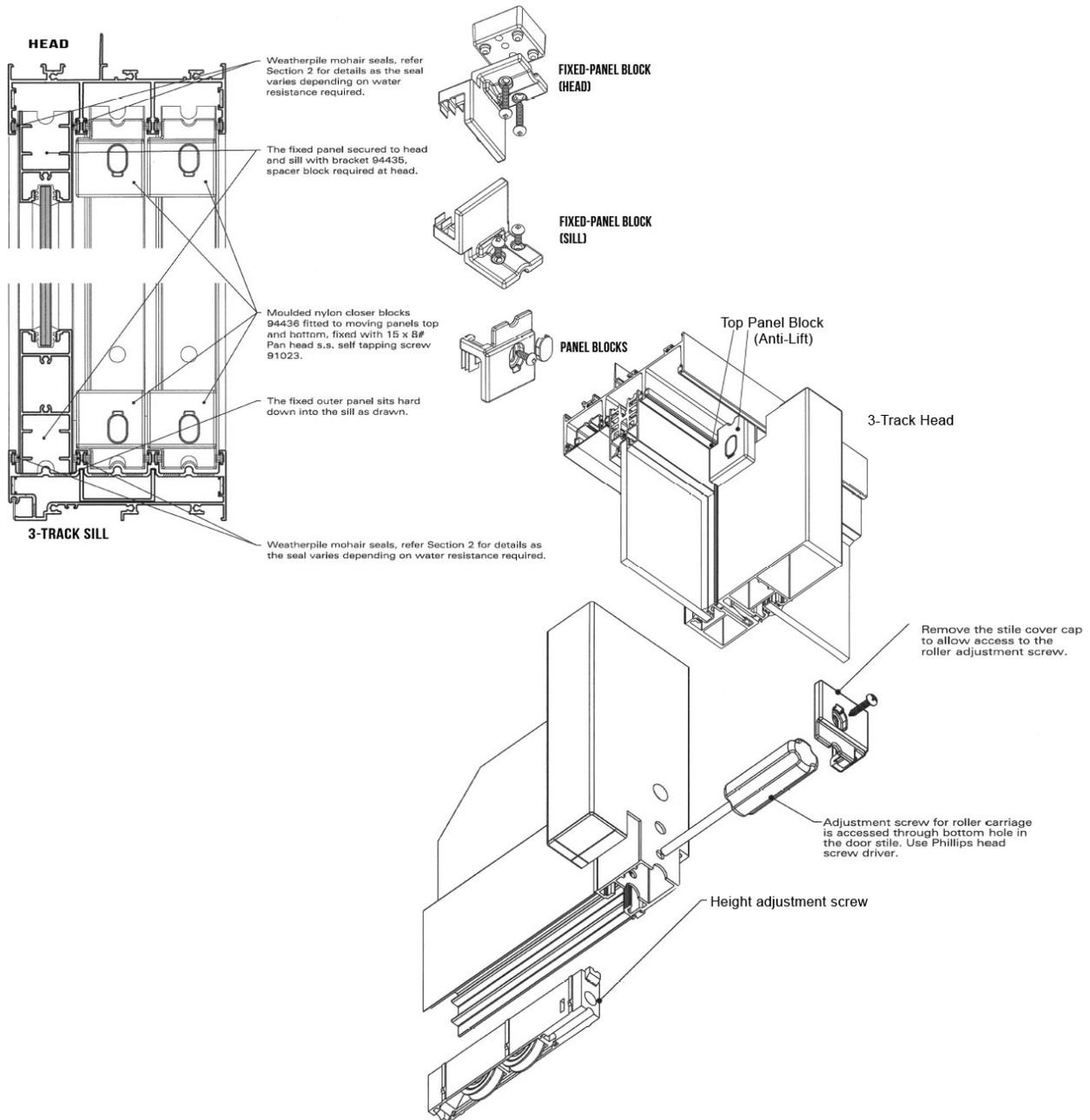
Panel Blocks, track fillers and other items will be supplied in a plastic bag with 618 Series doors which must be **retained and protected** on site to be fitted to the products once they have been installed into the building frame.

The products have been fully assembled and tested in our factory racks with the panels, blocks and flat-fillers removed for transport and installation purposes. Once the head and jambs are fixed to the building frame, the flat-fillers can be re-fitted which conceal fixings, improve the look and weather performance of the product.

Depending on the panel configuration and number of tracks, different lengths and profiles of flat-fillers are fitted to the section of the tracks where panels don't operate.

Recommended Procedure

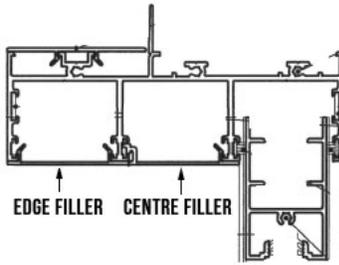
- 1) After installing the fixed-panel block, fit the **Head** and **Jamb** fillers only; retain the sill fillers in a safe location or off-site until end of construction.
- 2) **Do Not Operate** doors with construction debris in the tracks. Minimise the use of doors for access into the site during construction by keeping doors closed and locked where possible.
- 3) Use protective tape on the sill tracks to minimise damage. Regularly vacuum and clear debris from tracks. Build timber ramps for high-traffic thoroughfares.
- 4) Fit the panel blocks after the rollers are adjusted with a Phillips head screwdriver (see below)



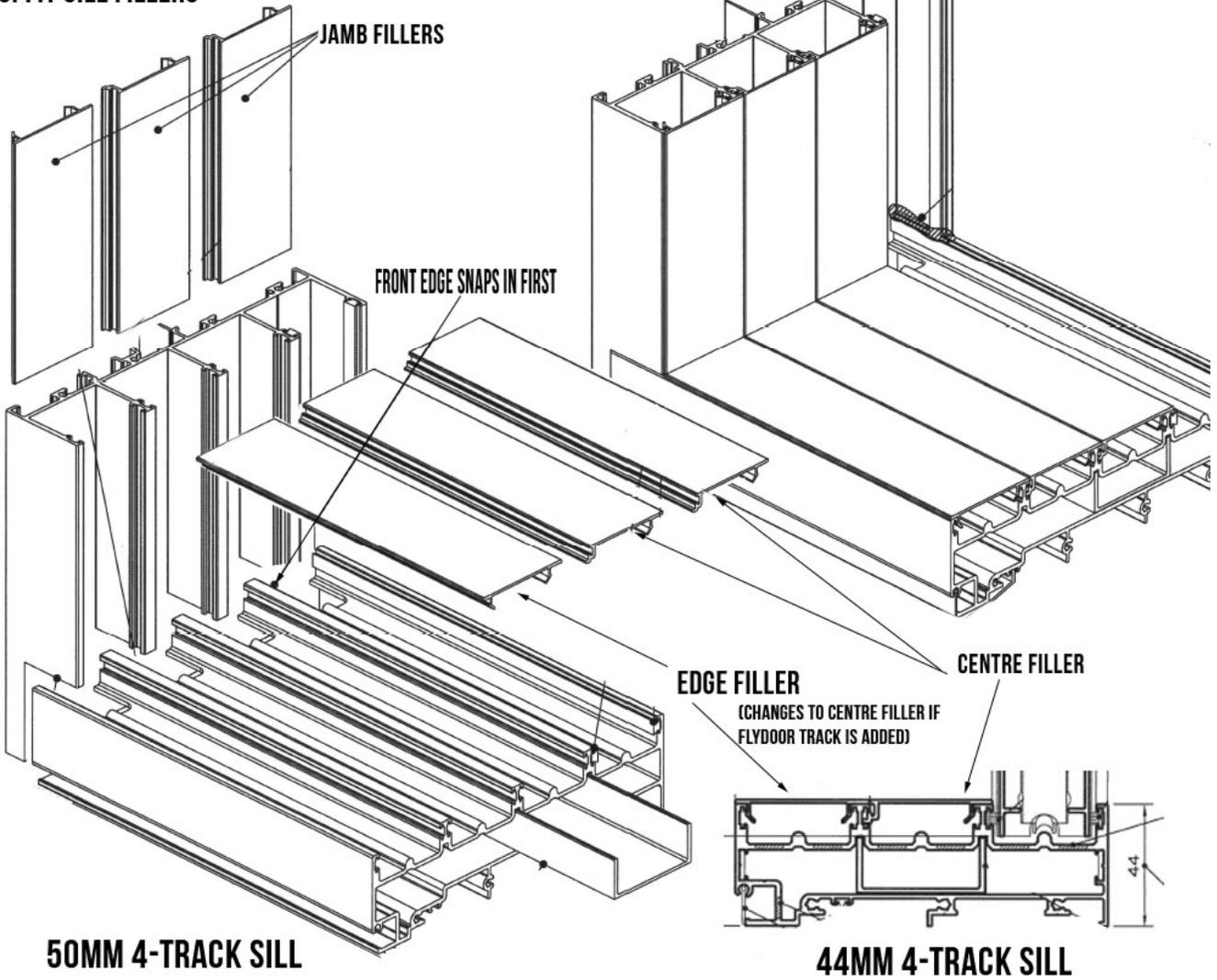
Fitting Track Fillers

The jamb fillers fit between the head and sill fillers. Install the head fillers first. If the sill fillers are being fitted, put these in prior the jamb fillers. If the Head and jamb fillers are already installed, pop out the lower sections of the jamb fillers (lever out of the track from the rear of the filler to prevent damage) on both sides of the doors. Insert the end of each sill filler under the jamb fillers (push them upwards) then continue to snap the fillers into the tracks (dog-leg side first).

1. FIT HEAD FILLERS
2. FIT JAMB FILLERS
3. FIT SILL FILLERS



(HEAD / JAMB SECTION IS THE SAME)



Additional Product Information, Guides and Installation videos are available on website at www.windowsdoors.com.au/information